



Dart Aerospace Ltd.
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Canada

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reput

D3043-041
Job Sheet 207197



Part No: D3043-041

Job Qty: 3 pcs

Part Name: Step Weldment LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/19/20

Job Tracking No:

Due Date: 6/10/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev :A New Issue JLM 05-11-01

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Steps - 1	3 pcs			0.00	0.75	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	QC 5	3 pcs			0.00	0.00	QC 6 - 9		
							QC 6 - 68		
							QC 6 - 61		
							QC 6 - 40		
							QC 6 - 81		
120	Large Fab - Steps - 2 - B4B	3			0.00	2.00	Large Fab - 1 - B4B		
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		
							Large Fab - 3 - B4B		
							Large Fab - 4 - B4B		
							Large Fab - 5 - B4B		
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
							Large Fab - 8 - B4B		
							Large Fab - 9 - B4B		
							Large Fab - 11 - B4B (Various)		
							Large Fab - 12 - B4B		
130	QC 9	3 pcs			0.00	0.00	QC 9 - 10		

70197



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Container No: S274616



Part: D3043-041

Job No: 207197

Serial No/Batch: S274616

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/30/20

CL
DAS
82
9-89
MAY 11 2020

140 QC 5	3 pcs	0.00 0.00	QC 9 - 18	DAS
			QC 9 - 24	24
			QC 9 - 43	9-89
			QC 9 - 50	
			QC 9 - 9	
			QC 5 - 10	
			QC 5 - 12	
			QC 5 - 17	
			QC 5 - 18	
			QC 5 - 19	
			QC 5 - 22	
			QC 5 - 24	
			QC 5 - 3	
			QC 5 - 43	DAS
			QC 5 - 49	24
			QC 5 - 51	9-89
			QC 5 - 58	
			QC 5 - 68	
			QC 5 - 9	
			QC 5 - 50	
			QC 5 - 30	
			QC 5 - 40	
			QC 5 - 61	
			QC 5 - 81	
150 Handfinish - 1-1 Chemical-B4B	3 pcs	0.00 0.50	Handfinish - 1 - 1 - B4B	BEB20-06-01
			Handfinish - 1 - 2 - B4B	
			Handfinish - 1 - 3 - B4B	
			Handfinish - 1 - 4 - B4B	
			Handfinish - 1 - 5 - B4B	
			Handfinish - 1 - 6 - B4B	
			Handfinish - 1 - 7 - B4B	
			Handfinish - 1 - 8 - B4B	
			Handfinish - 1 - 9 - B4B	
			Handfinish - 1 - 10 - B4B	
			Handfinish - 1 - 11 - B4B	
			Handfinish - 1 - 12 - B4B	
			Handfinish - 1 - 13 - B4B	
			Handfinish - 1 - 14 - B4B	
			Handfinish - 1 - 15 - B4B	
			Handfinish - 1 - 16 - B4B	
			Handfinish - 1 - 17 - B4B	
			Handfinish - 1 - 18 - B4B	
			Handfinish - 1 - 19 - B4B	
			Handfinish - 1 - 20 - B4B	
			Handfinish - 1 - 21 - B4B	
			Handfinish - 1 - 22 - B4B	
160 Large Fab - Steps - 3 - B4B	3 pcs	0.00 1.50	Large Fab - 1 - B4B	
			Large Fab - 10 - B4B	
			Large Fab - 2 - B4B	
			Large Fab - 3 - B4B	
			Large Fab - 4 - B4B	DAS
			Large Fab - 5 - B4B	24
			Large Fab - 6 - B4B	9-89
			Large Fab - 7 - B4B	
			Large Fab - 8 - B4B	
			Large Fab - 9 - B4B	
			Large Fab - 11 - B4B (Various)	
			Large Fab - 12 - B4B	

170 QC 10	3 pcs	0.00 0.00	QC 10 - 10	
			QC 10 - 18	
			QC 10 - 24	
			QC 10 - 43	DAS
			QC 10 - 50	81
			QC 10 - 58	9-89
			QC 10 - 9	0707 11 NHC
			QC 10 - 68	JUN 11 2020
180 QC 5	3 pcs	0.00 0.00	QC 5 - 10	
			QC 5 - 12	
			QC 5 - 17	
			QC 5 - 18	
			QC 5 - 19	
			QC 5 - 22	
			QC 5 - 24	
			QC 5 - 3	
			QC 5 - 43	
			QC 5 - 49	
			QC 5 - 51	JUN 11 2020
			QC 5 - 58	0707 11 NHC
			QC 5 - 68	DAS
			QC 5 - 9	81
			QC 5 - 50	9-89
			QC 5 - 30	
			QC 5 - 40	
			QC 5 - 61	
			QC 5 - 81	
200 Handfinish - 6-1- Touch Up- B4B	3 pcs	0.00 0.50	Handfinish - 6 - 1 - B4B	
			Handfinish - 6 - 2 - B4B	
			Handfinish - 6 - 3 - B4B	
			Handfinish - 6 - 4 - B4B	
			Handfinish - 6 - 5 - B4B	
			Handfinish - 6 - 6 - B4B	
			Handfinish - 6 - 7 - B4B	
			Handfinish - 6 - 8 - B4B	
			Handfinish - 6 - 9 - B4B	
			Handfinish - 6 - 10 - B4B	
			Handfinish - 6 - 11 - B4B	
			Handfinish - 6 - 12 - B4B	
			Handfinish - 6 - 13 - B4B	
			Handfinish - 6 - 14 - B4B	
			Handfinish - 6 - 15 - B4B	
			Handfinish - 6 - 16 - B4B	
			Handfinish - 6 - 17 - B4B	
			Handfinish - 6 - 18 - B4B	
			Handfinish - 6 - 19 - B4B	
			Handfinish - 6 - 20 - B4B	
			Handfinish - 6 - 21 - B4B	
			Handfinish - 6 - 22 - B4B	
210 Powdercoat - 1 White GI(A)- B4B	3 pcs	0.00 0.75	Powdercoat - 1 - B4B	20-06-17
			Powdercoat - 2 - B4B	
			Powdercoat - 3 - B4B	
			Powdercoat - 4 - B4B	
220 Handfinish - 3-1- WingWalk- B4B	3 pcs	0.00 1.50	Handfinish - 3 - 1 - B4B	20-06-18
			Handfinish - 3 - 2 - B4B	
			Handfinish - 3 - 3 - B4B	
			Handfinish - 3 - 4 - B4B	
			Handfinish - 3 - 5 - B4B	
230 QC 3	3	0.00 0.00	QC 3 - 10	

pcs

QC 3 - 13

QC 3 - 15

QC 3 - 17

QC 3 - 18

QC 3 - 2

QC 3 - 28

QC 3 - 3

QC 3 - 30

QC 3 - 34

QC 3 - 36

QC 3 - 41

QC 3 - 51

QC 3 - 58

QC 3 - 59

QC 3 - 68

QC 3 - 9

QC 3 - 40

QC 3 - 19

QC 3 - 43

QC 3 - 24

QC 3 - 61

QC 3 - 81

QC 3 - 82

DAS
40
JUN 24 2020 9-89

240 Packaging 3-1 - Stock - B4B

3
pcs

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

DAS
72
JUN 22 2020 9-89

		Packaging 3 - 37 - B4B	
250 QC 21 - SA	3 pcs	0.00 0.00	QC 21 - SA - 21 DAS
			QC 21 - SA - 70 21
			QC 21 - SA - 53 9-86

JUN 26 2020

Part Op **100** - (Fabricate per Drwg)1-Cut D2622-120 extrusion to 120.00" long as per Dwg D3043 using cutting table setup
 Descriptions: DT8185-G 2-Deburr and bevel ends for welding
120 - (Fabricate per Drwg)1-Weld 1 End Cap & Mounting Lugs as per QSI 004 & Dwg D3043 Using DT8802 AR AL ROD
 Batch: 139019 2-Grind Fwd End Cap weld flush
130 - QC9- Inspect visual per QSI004- Fusion Welds)
140 - (QC5- Inspect part completeness to step on W/O)
150 - (Chemical Conversion Coat per QSI005 4.1)
160 - (Fabricate per Drwg)1-1-Weld 1 End Cap as per QSI 004 & Dwg D3043 AR AL ROD Batch: 139019 2-
 Inspect for foreign object as per QSI 024 3-Grind Fwd End Cap weld flush
170 - (QC10- Inspect visual per QSI004- ground welds)
180 - QC5- Inspect part completeness to step on W/O)
200 - (Touch up alodine)
210 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum)START TIME: 11:40 OVEN TEMPERATURE: 320°
 FINISH TIME: 12:10
220 - (Wing Walk as per dwg QSI005 4.4 Batch: 229693
230 - (QC3- Inspect Part Finish)
240 - (Identify as per dwg & Stock Location: _____)
250 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	3 pcs (1 ea)	100-Large Fab - Steps - 1	<u>5269726</u>
D2734	Step End Plate	6 pcs (2 ea)	100-Large Fab - Steps - 1	<u>5259367</u>
D3040-1	Mounting Lug	6 pcs (2 ea)	100-Large Fab - Steps - 1	<u>5266117</u>
D3040-3	Mounting Lug	6 pcs (2 ea)	100-Large Fab - Steps - 1	<u>5268043</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Steps - 1	D2622-120C	3	267	0
	D2734	6	60	0
	D3040-1	6	80	0
	D3040-3	6	68	0

Part Specifications	
Specifications could not be found.	